Doc. No.	QC/SP/T/G/01	
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SAP Code No. 1600122, 1600504 (Bulk) 1600123, 1600516 (250 KG DRUM)

S.No.	TEST	LIMITS	STM.REF.NO.		
1	Appearance at 25 Degree C	Clear, colorless, odorless syrupy liquid, sweet taste followed by a sensation of warmth. Miscible in all proportions with water & ethyl alcohol (90%) insoluble in diethyl ether, chloroform & fixed oils. Free from visible foreign matter	IS 1796 - 1986		
2	Glycerol % by mass	98.0 Min.	IS 1796 - 1986		
3	Relative Density @30/30 ⁰ C	1.2552 Min.	IS 1796 - 1986		
4	Colour On Lovibond Scale as $Y + R (5 \frac{1}{4} \text{ " cell})$	Not deeper than 1.0	IS 1796 - 1986		
5	Ash, Percent by mass	0.01 Max.	IS 1796 - 1986		
6	Arsenic (as As) , ppm	2.0 Max.	IS 1796 - 1986		
7	Copper	To pass test	IS 1796 - 1986		
8	Iron (as Fe) ppm	0.50 Max.	IS 1796 - 1986		
9	Lead (as Pb)ppm	1.0 Max.	IS 1796 - 1986		
10	Chlorides (as CI) ppm	10.0 Max.	IS 1796 - 1986		
11	Sulphates (as SO ₄) ppm	10.0 Max.	IS 1796 - 1986		
12	Alkalinity (as Na ₂ O)% by mass	Nil	IS 1796 - 1986		
13	Fatty Acids & Esters (as Na ₂ O) % by mass	0.03 Max.	IS 1796 - 1986		
14	Acraldehydes & Glucose	To pass test	IS 1796 - 1986		
15	Reducing Substances	To pass test	IS 1796 - 1986		

Records of Revision

Date	Nature of change	Issue no. / Rev. No.
01.02.2017	Format Updation as per ISO 9001:2015	01 / 00
01.09.2021	Specs reviewed, Header & Footer changed	01 / 01

Distribution Record

Sr. No.	Details
1 e-Control Copy to all VVF user on MR Desk	

Prepared By :	Reviewed By:	Approved By:	Copy No.1
Jitendra Koli	Dinesh Shivalkar	Manish Patel	
Assistant Manager –QC	Assistant Manager -QC	GM- Quality	
Date : 01.09.2021	Date : 01.09.2021	Date : 01.09.2021	e-Control copy